

FRAMEDEDUCTIONS

FRAME DEDUCTIONS FOR VARIABLE ANGLE BAYPOLE (482024 AND 482054)

IMPORTANT - Only Valid when using universal frame adapter (482028)

Angle (Degrees)	Frame Deduction (mm)
120	5
125	6
130	7
135	8
140	9.5
145	10.5
150	12
155	12.5
160	14
170	16.5

Deductions are "Per Side" and in mm.

FRAME DEDUCTIONS FOR VARIABLE ANGLE BAYPOLE (WWL121 AND 482055)

WWL121		482055	
Angle	Frame Deduction	Angle	Frame Deduction
90	4.5	165	12.2
95	6.2	167	12.8
100	7.8	169	13.4
105	9.3	171	14.0
110	10.8	173	14.6
115	12.3	175	15.2
120	13.7	177	15.8
12	15.2	179	16.4

Deductions are "Per Side" and in mm
Deductions change 0.3mm per degree

FRAME DEDUCTIONS FOR VARIABLE ANGLE BAYPOLE (482024 AND 482054)

IMPORTANT - Only Valid when using centrally located frame adapters (482032, 482161, 482104, 482023, 482021, 482105)

Angle	60	70	65	Angle	60	70	65
120	4.3	1.5	3.0	146	11.0	9.5	10.2
121	4.6	1.8	3.3	147	11.2	9.8	10.5
122	4.8	2.2	3.5	148	11.4	10.0	10.7
123	5.1	2.5	3.8	149	11.7	10.3	11.0
124	5.3	2.8	4.1	150	11.9	10.6	11.3
125	5.6	3.1	4.4	151	12.1	10.9	11.5
126	5.9	3.4	4.7	152	12.4	11.2	11.8
127	6.1	3.7	4.9	153	12.6	11.5	12.1
128	6.4	4.0	5.2	154	12.9	11.8	12.3
129	6.6	4.3	5.5	155	13.1	12.1	12.6
130	6.9	4.6	5.8	156	13.4	12.4	12.9
131	7.2	4.9	6.1	157	13.6	12.7	13.2
132	7.4	5.3	6.3	158	13.9	13.0	13.4
133	7.7	5.6	6.6	159	14.1	13.3	13.7
134	7.9	5.9	6.9	160	14.4	13.6	14.0
135	8.2	6.2	7.2	161	14.6	13.9	14.3
136	8.5	6.5	7.5	162	14.9	14.2	14.6
137	8.7	6.8	7.8	163	15.1	14.5	14.8
138	9.0	7.1	8.0	164	15.4	14.8	15.1
139	9.2	7.4	8.3	165	15.6	15.1	15.4
140	9.5	7.7	8.6	166	15.9	15.4	15.7
141	9.7	8.0	8.9	167	16.1	15.7	16.0
142	10.0	8.3	9.1	168	16.4	16.0	16.2
143	10.2	8.6	9.4	169	16.6	16.3	16.5
144	10.5	8.9	9.7	170	16.9	16.6	16.5
145	10.7	9.2	9.9				

Deductions are "Per Side" and in mm.



FRAME DEDUCTIONS FOR IN-LINE COUPLERS

Part Number	Frame Deduction (Overall, mm)
PFC60	2.0
PFC70	2.0
17060	2.0
17070	2.0
WWSLC55	6.0
482030	7.5
482149	7.5
WWSJC75	7.5
482029	16.0
482029	16.0
482031	24.0
482106	24.0
482189	24.0
482135	24.0
482136	24.0
482025	24.0
482138	31.0
TC955ALI	55.0

Deductions are "Overall" and in mm.

FRAME DEDUCTIONS FOR FIXED ANGLE BAYPOLES

Part	Description	Frame Deduction
482026	70mm, 135°	6
482137	70mm, 135°	10
482027	70mm, 150°	10.5
482033	60mm, 150°	12.5
482034	60mm, 135°	8.5
482160	70mm, 90°	2
482044	58-70mm, 90°	0
WWL126	70mm, 90°	0
VS90ALI	VS 90°	0

Deductions are "Per Side" and in mm.

FRAME DEDUCTIONS FOR EASY BAY VARIABLE ANGLE FOR REHAU S706 (WWL123 & WWL122)

WWL123	
Angle	Frame Deduction
90	4.7
95	5.9
100	7.1
105	8.1
110	9.1
115	10.1
120	11.1

Deductions are "Per Side" and in mm.

WWL122	
Angle	Frame Deduction
125	2.2
130	4.4
135	5.5
140	6.8
145	8.6
150	10.5
155	11.4
160	13
165	14.6
170	16.2

Deductions are "Per Side" and in mm.

FRAME DEDUCTIONS FOR VARIABLE ANGLE VS SASH WINDOW (VSBAYPOLE01)

FRAME DEDUCTIONS FOR VARIABLE ANGLE VS SASH WINDOW (VSBAYPOLE02) SPECTUS

FOR VS DEDUCTIONS PLEASE SEE PAGE 81



58-60mm



65mm



70mm



VS